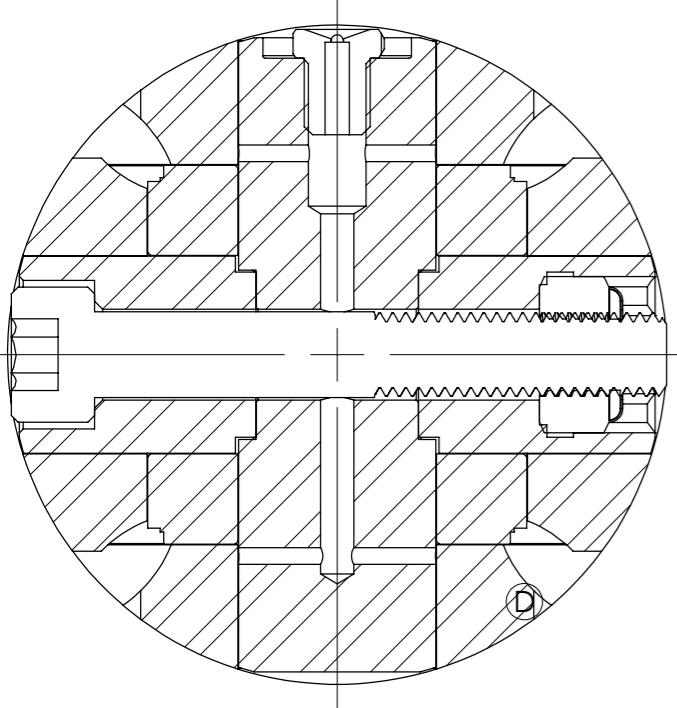
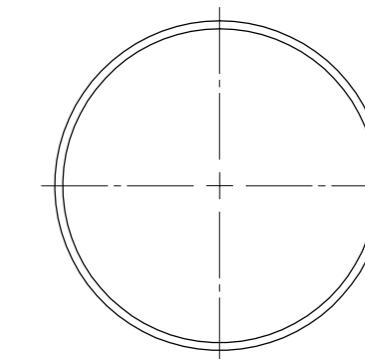
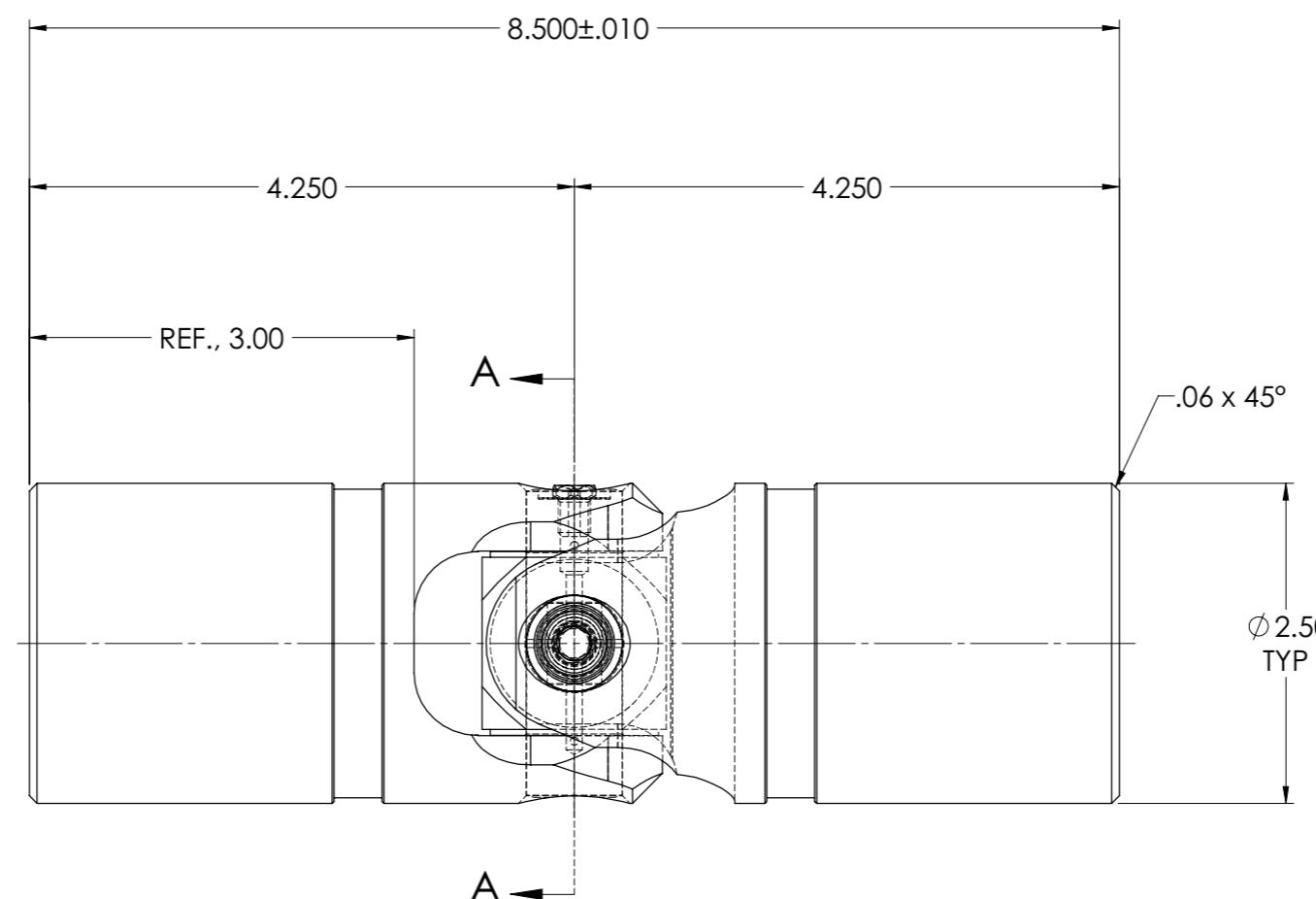


APPROVED

REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED

INFORMATION IN THIS DRAWING
PROVIDED FOR REFERENCE ONLYSECTION A-A
SCALE 2 : 1

NOTE(s), UNLESS OTHERWISE SPECIFIED.

- (H) (1) MARK ASSEMBLY w/ "BELDEN" LOGO, PART NUMBER, REVISION LEVEL (IF ANY), DATE OF MANUFACTURE, & BELDEN JOB No.
- (F) (G) (H) (2) TORQUE M8x1.25 SOCKET HEAD CAP SCREW TO 20 FT-LBS.
- (3) LUBRICATE WITH LUBRIPLATE® PRODUCT No. 3000 NLGI GRADE 2, AW/EP, MOLY-LITHIUM GREASE.
- (4) MAXIMUM OPERATING ANGLE: 25°.

UNLESS OTHERWISE SPECIFIED,
CHAMFER ALL HOLES
BREAK ALL SHARP CORNERS
DE-BURR ALL FEATURES
TURNED SURFACES;
MILLED SURFACES:

PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS
DRAWING IS THE SOLE PROPERTY OF
BELDEN INCORPORATED. ANY
REPRODUCTION IN PART OR AS A WHOLE
WITHOUT THE WRITTEN PERMISSION OF
BELDEN INCORPORATED IS PROHIBITED.

STANDARD TOLERANCES,
UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES [mm]
ANGULAR MACHINED: ±1.0°
FRACTIONAL: ±.015"
TWO PLACE DECIMAL: ±.010"
THREE PLACE DECIMAL: ±.005"
FOUR PLACE DECIMAL: ±.0005"
CONCENTRICITY: .0025° T.I.R.

ALL HOLES TO BE LOCATED ON
CENTERLINE (4) WITHIN .005" T.I.R.
INTERPRET GEOMETRIC TOLERANCES
I.A.W. ASME Y14.5

MATERIAL
ALLOY STEEL
HEAT TREAT
SEE DETAILS
FINISH
NONE

INITIALS
RNK
CHECKED
RNK
ENG APPR.
RNK
MFG APPR.
QUALITY APPR.
COMMENTS:

DATE
28JAN99
28JAN99
28JAN99
COMMENTS:

TITLE:
ASSEMBLY, UNIVERSAL
JOINT

SIZE	DWG. NO.	REV
C	UJ-LV2500	K
SCALE: 1:1	WT (lbs): 10.28	SHEET 1 OF 2

DO NOT SCALE DRAWING